

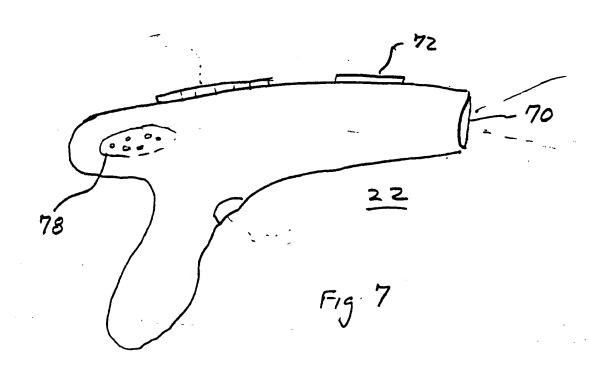
FIG. 4

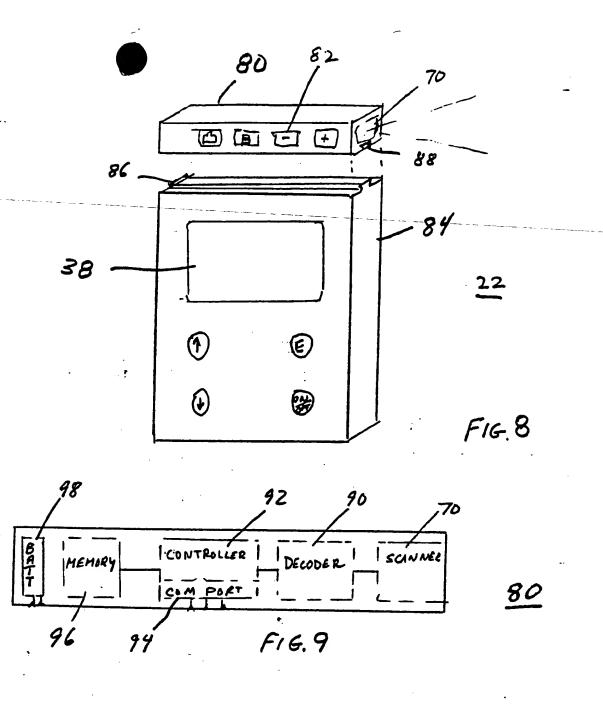
TIME CLOCK
MANAGER
EMERGENCY
MAINTENANCE

FIG 5

START SHIFT
START BREAK
END BREAK
START MEAL
END MEAL
END SHIFT

38





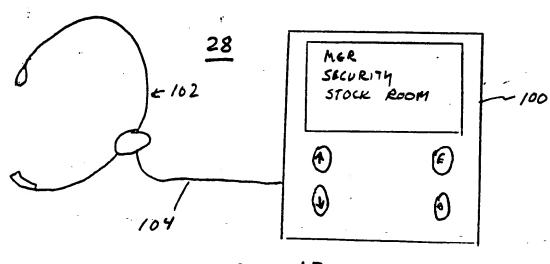
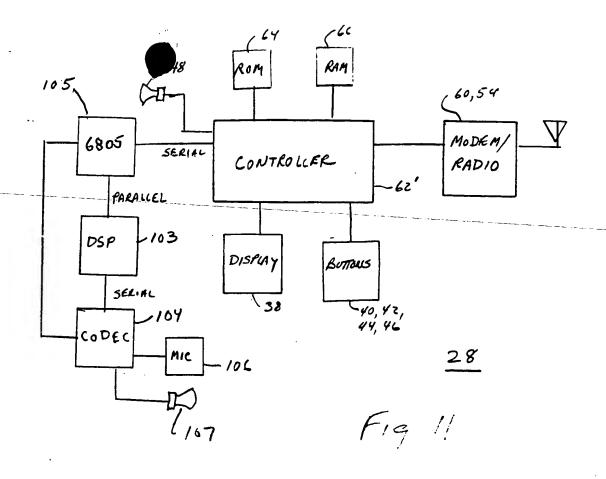


FIG 10



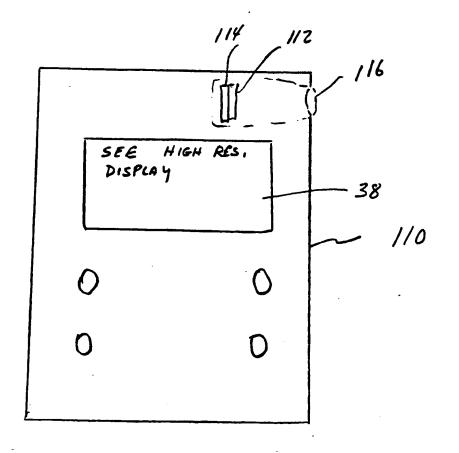


Fig 12

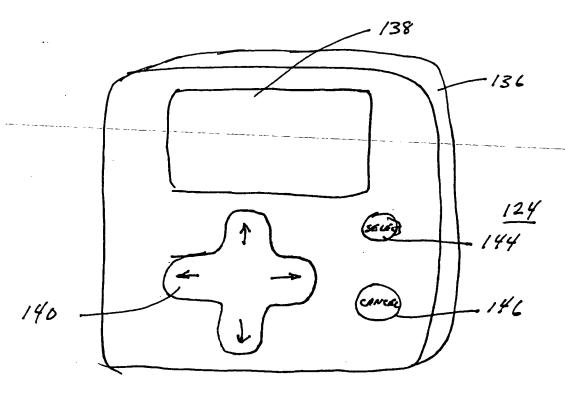


Figure 13

